



DIMENSION DATA

PART NUMBER	FASTENER SIZE	D	A	B REF	M ±.0001	P
CB9317()4()	.125	.128 - .133	.207 - .217	.040	.1627	.0243 - .0279
CB9317()5()	.156	.159 - .166	.268 - .278	.052	.2027	.0331 - .0367
CB9317()6()	.188	.190 - .196	.335 - .345	.067	.2440	.0437 - .0477
CB9317()8()	.250	.250 - .257	.460 - .470	.092	.3314	.0587 - .0627

MATERIAL AND FINISH DATA

CODE	MATERIAL	SPEC.	FINISH	SPEC.
AA	2024-T3, -T4, OR -T42 ALUMINUM	AMS-QQ-A-225/6	ANODIZE	MIL-A-8625, TYPE 1, NO SEAL
V	POLYETHERIMIDE/GLASS, 350°F		ABRASIVE CLEAN	

OPTIONAL SURFACE FINISH

CODE	TREATMENT	SPEC.
NONE	NONE	NONE
B	POWDER BLAST	NONE
P	EPOXY PRIMER	MIL-PRF-85582

EXAMPLE PART NUMBER

CB9317 AA 6 B

REFERENCE: NASM 20426 HEAD STYLE (TENSION)

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SURFACE FINISH - POWDER BLAST
FASTENER DIA IN 32NDS - .187 INCH
MATERIAL - ALUMINUM, ANODIZED
BASIC PART NUMBER

UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN INCHES AND TOLERANCES ARE AS SHOWN BELOW. DIMENSIONAL TOLERANCES AND SYMBOLS PER ANSI Y14.5M-1982.

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GLICK BOND

CARSON CITY
NEVADA 89706

ANGLES	±1°	APPROVALS		DATE
		DRAWN	DATE	TITLE
.XX	±.03	CHECKED <i>DAC</i>	6JAN06	INSERT, CONICAL, ADHESIVE BONDED
.XXX	±.010	RELEASED <i>CGH</i>	6JAN06	SIZE A
.XXXX	±.001	REVISED <i>DAC</i>	6JAN06	CAGE CODE 66530

DWG. NO.	REV.
CB9317	4
SCALE 4/1	6JAN06
SHEET 1 OF 1	