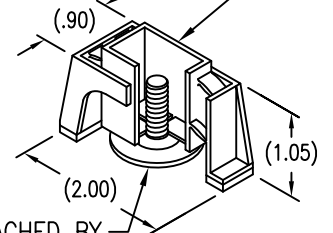


DISPOSABLE PRESSURE SENSITIVE ADHESIVE FIXTURE HOLDS STUD WHILE ADHESIVE CURES.



STUD ATTACHED BY ADHESIVE APPLIED TO THIS SURFACE.

LENGTH L DATA (LENGTH L IN SIXTEENTHS OF AN INCH)

CODE	4	6	8	10	12	14	16	18	20	22	24	26	28	30	32
L	.250	.375	.500	.625	.750	.875	1.000	1.125	1.250	1.375	1.500	1.625	1.750	1.875	2.000

MATERIAL AND FINISH DATA

CODE	MATERIAL	SPEC.	FINISH	SPEC.
A	2024 OR 7075 ALUMINUM	AMS-QQ-A-200, AMS-QQ-A-225, AMS-QQ-A-250	NONE	
AA			ANODIZE	MIL-A-8625
CR	302, 303, 304 OR A-286 CRES	AMS 5513, 5516, 5636, 5637, 5638, 5639, 5640, 5641, 5647 AMS 5525, 5726, 5731, 5732, 5734, 5737 (CHEMISTRY ONLY)	PASSIVATE	AMS 2700
CRA	A-286 CRES	AMS 5525, 5726, 5731, 5732, 5734, 5737 (CHEMISTRY ONLY)	PASSIVATE	AMS 2700
CRM	316 CRES	AMS 5507, 5524, 5648, 5653, OR 5907	PASSIVATE	AMS 2700
T	6AL-4V TITANIUM	AMS 4911, 4928, 4965, 4967	NONE	

AS8879 THREAD DATA

CODE	THREAD	TD DIA
06	.1380-32 UNJC-3A	.1315-.1340
08	.1640-32 UNJC-3A	.1570-.1595
3	.1900-32 UNJF-3A	.1810-.1840
4	.2500-28 UNJF-3A	.2410-.2440

FED-STD-H28 THREAD DATA

CODE	THREAD
324	.190-24 UNC-2A
420	.250-20 UNC-2A

OPTIONAL CONSTRUCTION

CODE	MANUFACTURING METHOD
B	ONE PIECE

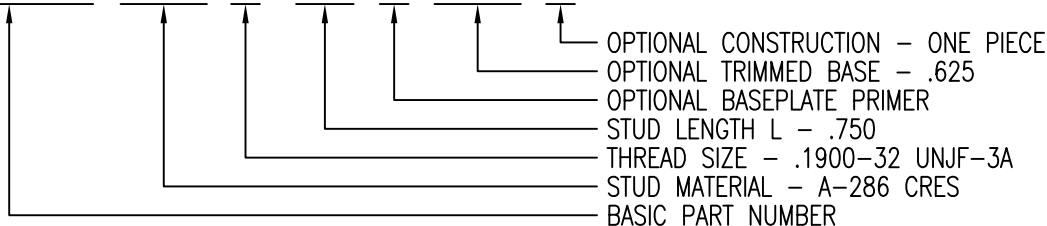
OPTIONAL BASEPLATE PRIMER

CODE	MATERIAL SPEC.
P	MIL-PRF-85582

MANUFACTURER'S OPTION: REDUCED MAJOR DIA TD

EXAMPLE PART NUMBER

CB2000 CRA 3-12 P 625 B



UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN INCHES AND TOLERANCES ARE AS SHOWN BELOW. DIMENSIONAL TOLERANCES AND SYMBOLS PER ANSI Y14.5M-1982.

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CLICK BOND

CARSON CITY
NEVADA 89706

ANGLES	±1°	APPROVALS	DATE
.XX	±.03	DRAWN <i>DAC</i>	16SEP16
.XXX	±.010	CHECKED <i>DAC/mtm</i>	16SEP16
.XXXX	±.001	RELEASED <i>ABC/mtm</i>	16SEP16
		REVISED <i>DAC</i>	16SEP16

TITLE			
STUD, MEDIUM BASE, ADHESIVE BONDED			
SIZE	CAGE CODE	DWG. NO.	REV.
A	66530	CB2000	2
SCALE	1/1	16SEP16	SHEET 1 OF 1