

THREAD AND DIMENSION DATA SLEEVE EXPANSION (DI FINAL) BASED ON HIGH STRENGTH ALUMINUM SUBSTRATE.

CODE	THREAD SIZE	A MAX	B MAX	DI	DO REF	H MAX	R MIN	DH
08	.1640-32 UNJC-3B	.707	.367	.168 .166	.196	.260	.062	.1980

NUT AND BASEPLATE MATERIAL AND FINISH DATA

CODE	MATERIAL	SPEC.	FINISH	SPEC.
CR	A-286 CRES	AMS 5525, 5726, 5731, 5732, 5734, 5737	PASSIVATE	QQ-P-35

SLEEVE MATERIAL AND FINISH DATA

CODE	MATERIAL	SPEC.	FINISH	SPEC.
NONE	A-286 CRES	AMS 5525 OR 5639	PASSIVATE	QQ-P-35
A	A-286 CRES	AMS 5525 OR 5639	IVD ALUMINUM	MIL-DTL-83488
C	A-286 CRES	AMS 5525 OR 5639	CAD PLATE	QQ-P-416

OPTIONAL BASEPLATE PRIMER

CODE	BASEPLATE PRIMER	SPEC.
-	NONE	
P	EPOXY PRIMER	MIL-P-85582

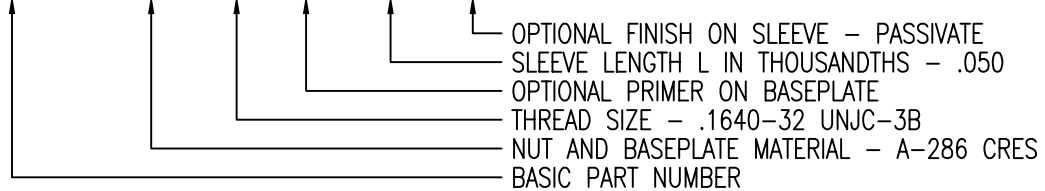
REUSABILITY REQUIREMENTS: NUT ELEMENT MEETS THE NASM25027 REUSE REQUIREMENTS FOR 50 CYCLES.

STRENGTH REQUIREMENTS: NUTPLATE MEETS THE STRENGTH REQUIREMENTS OF NASM25027.

THIS NUTPLATE IS THE FIRST OVERSIZE REPAIR PART FOR USE IN HOLES EXCEEDING THE DH DIA SHOWN FOR THE CB9382 STANDARD PART.

EXAMPLE PART NUMBER

CB9392 CR 08 P 050



UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN INCHES AND TOLERANCES ARE AS SHOWN BELOW. DIMENSIONAL TOLERANCES AND SYMBOLS PER ANSI Y14.5M-1982.

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CARSON CITY
NEVADA 89706

		APPROVALS	DATE
ANGLES	±1°	DRAWN DAC	17SEP01
.XX	±.03	CHECKED DAC	17SEP01
.XXX	±.010	RELEASED CGH	10CT01
.XXXX	±.001	REVISED DAC	17SEP01

TITLE			
NUTPLATE, NARROW, OVERSIZE REPAIR SLEEVE			
SIZE	CAGE CODE	DWG. NO.	REV.
A	66530	CB9392	1
SCALE	2/1 17SEP01		SHEET 1 OF 1