

THREAD AND DIMENSION DATA

CODE	THREAD T	H	A DIA	B DIA	D DIA	E MAX	F ±.005	L MIN
06	.1380-32 UNC-3B	.140 - .150	.62	.365 - .375	.145 - .149	.455	.030	.450
08	.1640-32 UNC-3B	.170 - .180	.75	.427 - .437	.171 - .175	.495	.030	.475
324	.1900-24 UNC-3B	.200 - .210	.87	.427 - .437	.199 - .203	.525	.030	.500
3	.1900-32 UNF-3B	.200 - .210	.87	.427 - .437	.199 - .203	.515	.030	.500
420	.2500-20 UNC-3B	.260 - .270	1.00	.552 - .562	.259 - .263	.595	.030	.575
4	.2500-28 UNF-3B	.260 - .270	1.00	.552 - .562	.259 - .263	.585	.030	.575
5	.3125-24 UNF-3B	.323 - .333	1.12	.615 - .625	.326 - .330	.650	.040	.625
6	.3750-24 UNF-3B	.385 - .395	1.25	.677 - .687	.389 - .393	.725	.050	.675

BUSHING MATERIAL AND FINISH DATA

CODE	MATERIAL	SPEC.	FINISH	SPEC.
A	2024 ALUMINUM	AMS-QQ-A-200, AMS-QQ-A-225	NONE	
AA			ANODIZE	MIL-A-8625 TYPE I
CR	304 CRES	AMS 5639 OR 5647	PASSIVATE	AMS 2700
T	6AL-4V TITANIUM	AMS 4928, 4965, OR 4967	NONE	

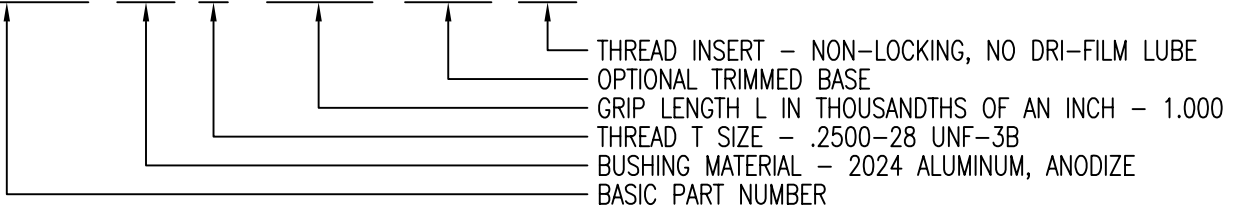
NOTE: OPTIONAL TRIMMED BASEPLATE AVAILABLE ON SIZES 420, 4, 5, AND 6 ONLY.

THREAD INSERT DATA

CODE	INSERT	SPEC.	DRI-FILM LUBE
NONE	LOCKING	MS21209	AS5272 TYPE 1
NL	NON-LOCKING		NONE

EXAMPLE PART NUMBER

CB9061 AA 4-1000-750 NL



UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN INCHES AND TOLERANCES ARE AS SHOWN BELOW. DIMENSIONAL TOLERANCES AND SYMBOLS PER ANSI Y14.5M-1982.

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CLICK BOND

CARSON CITY
NEVADA 89706

APPROVALS		DATE		TITLE			
ANGLES	±1°	DRAWN	PMM	BUSHING, THREADED, SPACER INSERT			
.XX	±.03	CHECKED	<i>JAC/mtm</i>	SIZE	CAGE CODE	DWG. NO.	REV.
.XXX	±.010	RELEASED	<i>ABC/mtm</i>	A	66530	CB9061	7
.XXXX	±.001	REVISED	PMM	SCALE	1/1	230CT06	SHEET 1 OF 1