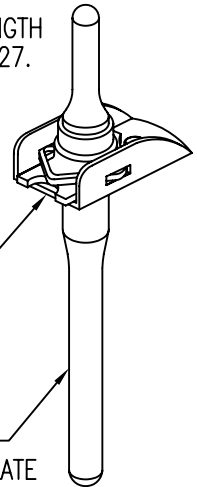


NUTPLATE MEETS THE STRENGTH REQUIREMENTS OF NASM25027.

NUTPLATE ATTACHED BY ADHESIVE APPLIED TO THIS SURFACE.

DISPOSABLE ELASTIC FIXTURE HOLDS NUTPLATE WHILE ADHESIVE CURES.



THREAD AND DIMENSION DATA (ALL DIMENSIONS BEFORE PAINT)

PART NUMBER	THREAD T	A MAX	B MAX	D MIN	E MAX	H MAX	R MIN	WEIGHT * LB/100
CB6007CR08()1	.1640-32 UNJC-3B	.652	.454	.224	.187	.250	.070	.54
CB6007CR3()1	.1900-32 UNJF-3B	.652	.454	.250	.187	.250	.070	.57
CB6007CR3()2						.312	.125	.62
CB6007CR3()3						.375	.188	.67
CB6007CR3()4						.437	.250	.74
CB6007CR3()5						.500	.313	.78
CB6007CR3()6						.562	.375	.83
CB6007CR4()1	.2500-28 UNJF-3B	.810	.554	.312	.218	.295	.070	1.02
CB6007CR4()2						.357	.125	1.07
CB6007CR4()3						.419	.188	1.11
CB6007CR4()4						.481	.250	1.20
CB6007CR4()5						.543	.313	1.29
CB6007CR4()6						.605	.375	1.39
CB6007CR5()1	.3125-24 UNJF-3B	.912	.650	.375	.276	.344	.070	1.45
CB6007CR5()2						.400	.125	1.51
CB6007CR5()3						.461	.188	1.62
CB6007CR5()4						.524	.250	1.74
CB6007CR5()5						.586	.313	1.85
CB6007CR5()6						.649	.375	1.96
CB6007CR6()1	.3750-24 UNJF-3B	1.045	.750	.437	.317	.375	.070	2.40
CB6007CR6()2						.430	.125	2.52
CB6007CR7()1	.4375-20 UNJF-3B	1.192	.840	.500	.390	.500	.070	3.78
CB6007CR8()1	.5000-20 UNJF-3B	1.290	.900	.562	.425	.580	.070	4.35

* APPROXIMATE WEIGHT WITHOUT INSTALLATION FIXTURE.

UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN INCHES AND TOLERANCES ARE AS SHOWN BELOW. DIMENSIONAL TOLERANCES AND SYMBOLS PER ANSI Y14.5M-1982.

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GLICK BOND

CARSON CITY
NEVADA 89706

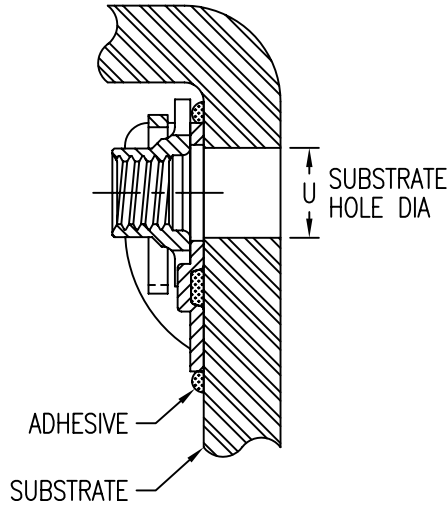
CAD CB6007-1

APPROVALS	DATE
DRAWN <i>DAC</i>	17FEB06
CHECKED <i>DAC</i>	17FEB06
RELEASED <i>DAC</i>	17FEB06
REVISED <i>DAC</i>	17FEB06

TITLE			
NUTPLATE, CORNER, ADHESIVE BONDED			
SIZE	CAGE CODE	DWG. NO.	REV.
A	66530	CB6007	1
SCALE	2/1		17FEB06
SHEET 1 OF 2			

INSTALLATION HOLE SIZE DATA

THREAD CODE	U MIN	U MAX
08	.164	.224
3	.190	.250
4	.250	.312
5	.312	.375
6	.375	.437
7	.437	.500
8	.500	.562



BASEPLATE MATERIAL AND FINISH DATA

CODE	MATERIAL	SPEC.	PASSIVATE
CR	A-286 CRES	AMS 5525	AMS 2700

OPTIONAL BASEPLATE PRIMER

CODE	MATERIAL SPEC.
P	MIL-PRF-85582

NUT MATERIAL AND FINISH DATA (SEE CB6001)

CODE	MATERIAL	FINISH	LUBRICATION
-	A-286 CRES	PASSIVATE	DRI-FILM LUBE
CRC	A-286 CRES	CAD PLATE	DRI-FILM LUBE
CRS	A-286 CRES	SILVER PLATE	NONE

CLIP MATERIAL AND FINISH DATA (SEE CB6002)

CODE	MATERIAL	FINISH
CR	302, 18-2 MN, OR UNS S24100 CRES	PASSIVATE

EXAMPLE PART NUMBER

CB6007 CR 3 - 1 P

"NL" SUFFIX TO PART NUMBER INDICATES NON-LOCKING NUT ELEMENT.

OPTIONAL BASEPLATE PRIMER
 THREAD RELIEF R - .070 MIN
 NUT MATERIAL - A-286 CRES, DRI-FILM LUBE
 THREAD T SIZE - .1900-32 UNJF-3B
 BASEPLATE MATERIAL - A-286 CRES
 BASIC PART NUMBER

UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN INCHES AND TOLERANCES ARE AS SHOWN BELOW. DIMENSIONAL TOLERANCES AND SYMBOLS PER ANSI Y14.5M-1982.

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GLICK BOND

CARSON CITY
NEVADA 89706

CAD CB6007-2	
ANGLES	±1°
.XX	±.03
.XXX	±.010
.XXXX	±.001

APPROVALS	DATE
DRAWN <i>DAC</i>	17FEB06
CHECKED <i>DAC/John</i>	17FEB06
RELEASED <i>DAC/John</i>	17FEB06
REVISED <i>DAC</i>	17FEB06

TITLE NUTPLATE, CORNER, ADHESIVE BONDED			
SIZE A	CAGE CODE 66530	DWG. NO. CB6007	REV. 1
SCALE 2/1	17FEB06		SHEET 2 OF 2